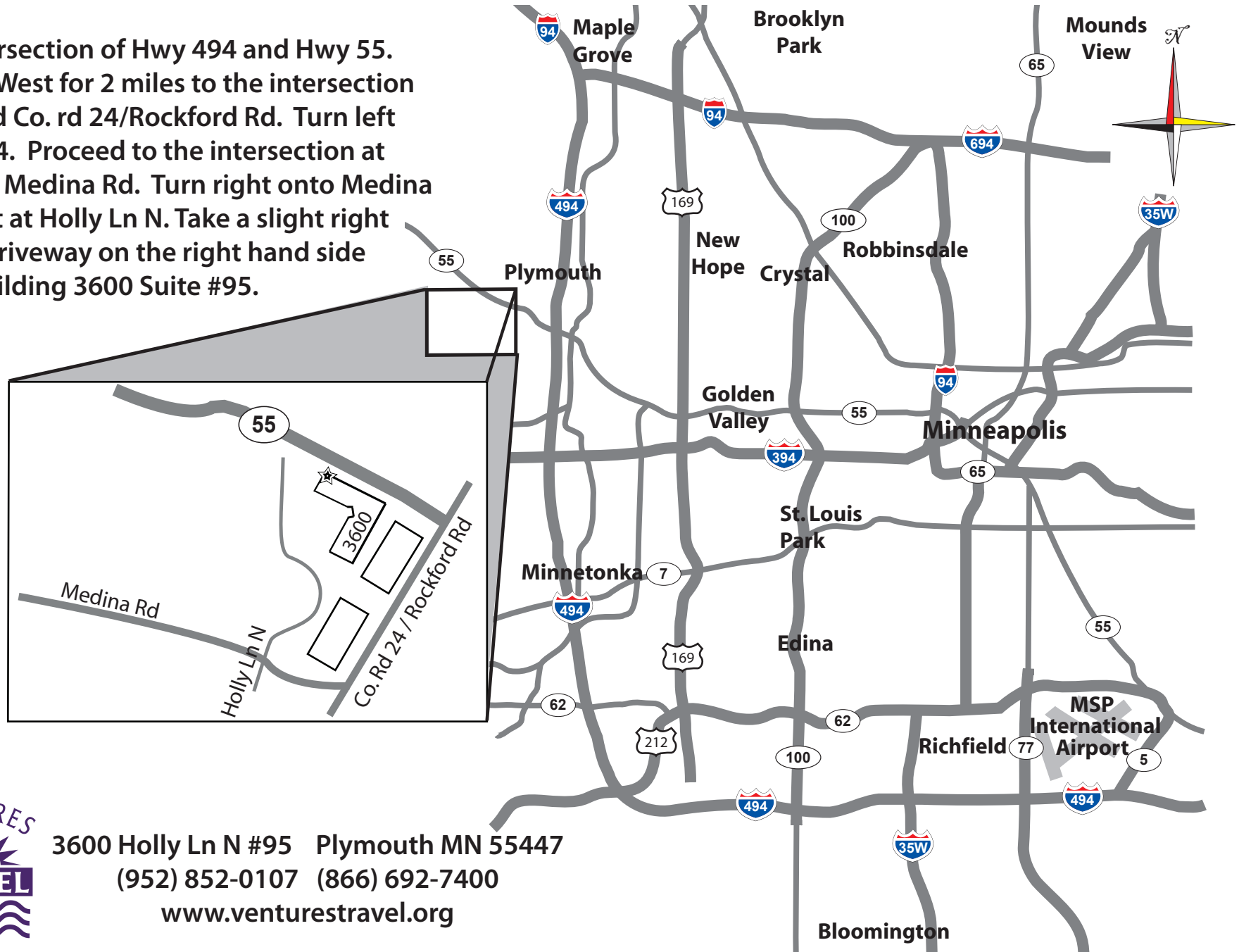


**Ventures Travel LLC is located on the west side of the Twin Cities Metropolitan Area off Hwy 55 in Plymouth.**

**Directions:**

From the intersection of Hwy 494 and Hwy 55. Take Hwy 55-West for 2 miles to the intersection of Hwy 55 and Co. rd 24/Rockford Rd. Turn left onto Co. Rd 24. Proceed to the intersection at Co. Rd 24 and Medina Rd. Turn right onto Medina Rd. Turn right at Holly Ln N. Take a slight right into the 4th driveway on the right hand side arriving at building 3600 Suite #95.



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[www.venturestravel.org](http://www.venturestravel.org)